



**Pittsburgh Locking Forming Machine with S & Drive Cleat
MODEL# PL-18E**



Model # GMC PL-18E, 26 Ga to 18Ga.,..... \$7,850.00

Standard Features:

- ISO 9001 certified
- 4HP Heavy Duty AC main motor, 220V, 3 phase
- Heavy welded all steel construction for maximum rigidity
- It's a Triplex, standard rolls include S & Drive Cleat, Drive Cleat, Double Seam, Pittsburgh Lock, Power Flanger, 5 in 1, all rolls are installed.
- Heavy welded all steel construction for maximum rigidity
- ACME side can be operated at same time
- One year warranty for parts

Standard Equipment:

- Standard Pittsburgh Attachment # PA-18E, installed
- Slip & Drive Roll (S&Drive or called button lock)# SDR-18E , installed
- Drive Cleat Roll # DCR-18E, installed
- Double Seam Roll # DSR-18E, installed
- Power Flanger # PF-18E, installed



PA-18E: **26Ga-18Ga.**



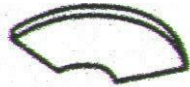
DCR-18E : **26Ga-22Ga.**



DSR-18E : **26Ga-18 Ga.**



SDR-18E: **26Ga-20 Ga.**



FA-18E **26Ga-20Ga.**

Optional Equipment:

- Right Angle Roll # RAR-18E, 1/4", 3/8" & 1/2" ----- \$995.00

Specifications

GMC PL-18E

Capacity:

Pittsburgh lock

26 Ga. to 18Ga.

S Drive lock

26 Ga. to 20Ga.

Right angle lock

26 Ga. to 20Ga.

Drive cleat lock

26 Ga. to 22Ga.

Double seam lock

26 Ga. to 18Ga.

Power flange

26 Ga. to 18Ga.

26Ga. To 20Ga.

Depth of pocket

1/2"

Feeding speed

23 FPM

Main motor

4 HP, 220V, 3PHASE

Amperage draw

15Amp

weight, approx

998 LBS

Machine dimensions, LxWxH

60"x26"x46"

Machine shipping dimensions, LWH

43" x 27" x48"